



Customer code:	NONE	Part number:	OBFR100PCB-A701	Rev:	D	Changing log				
						Rev.	ECN#	Description	Changed by	Date
						Α	NONE	FIRST RELEASE.	M.YANG	2019-07-29
CLASSIFICAT	ION WAVE S	SOLDERING PROF	ILE:			В	NONE	ADDITION SHEET-2, SOLDERING INFORMATION.	M.YANG	2019-11-08
						С	NONE	CHANGING THE NUT AND REMOVING THE WASHER.	M.YANG	2019-11-26
1						D	NONE	NEW PACKAGE SOLUTION FOR SMT PROCESS.	M.YANG	2024-12-23

## CLASSIFICATION WAVE SOLDERING PROFILE:

PROFILE FEATURE		PB-FREE ASSEMBLY	SN-PB ASSEMBLY	
PREHEAT TEMPERATURE MIN.(1)	T <sub>s min.</sub>	100°C	100°C	
PREHEAT TEMPERATURE TYPICAL	T <sub>s typical</sub>	120°C	120°C	
PREHEAT TEMPERATURE MAX.	T <sub>s max.</sub>	130°C	130°C	
PREHEAT TIME t <sub>s</sub> FROM T <sub>s min</sub> TO T <sub>s max</sub>	t <sub>s</sub>	70 SECONDS	70 SECONDS	
RAMP-UP RATE	Δт	150°C MAX.	150°C MAX.	
PEAK TEMPERATURE	Tp	250°C ~ 260°C	230°C ~ 260°C	
TIME OF ACTUAL PEAK TEMPERATURE	t <sub>p</sub>	MAX. 10 SECONDS MAX. 5 SECONDS EACH WAVE	MAX. 10 SECONDS MAX. 5 SECONDS EACH WAVE	
RAMP-DOWN RATE, MIN.		~ 2 K / SECONDS	~ 2 K / SECONDS	
RAMP-DOWN RATE, TYPICAL		~ 3.5 K / SECONDS	~ 3.5 K / SECONDS	
RAMP-DOWN RATE, MAX.		~ 5 K / SECONDS	~ 5 K / SECONDS	
TIME 25°C TO 25°C		4 MINUTES	4 MINUTES	

## (1) REFER TO EN61760-1:2006

## Soldering

The solder profile must comply with SHINTO technical soldering specification, otherwise this will void the warranty.

Other soldering methods are not verified and have to validated by the customer at his own risk.

## Cleaning and washing

Parts are not constructed for washing, so washing can cause malfunction afterwards.

Cleaning agent that are used to clean the customer applications might damage or change the characteristics of the component, body pins and termination.

					<b>İNT</b>	SHII http:	NTO EI //www.	LECTRONICS shinto-electro	S CO.,LTD nics.com	
TOLERANCES UNLESS OTHERWISE SPECIFIED  ONE PLACE DECIMAL .X ±0.20		Signature		Shinto	into P/N: OBFR100PCB-A701					
		Approved By:		Descr	iption:	Micro-	BNC ja	ck R/A for PCI	B DIP mount	
TWO PLACE DECIMAL XX THREE PLACE DECIMAL XXX	±0.1	Checked By:		Mater	ial:	See B	OM	Treatment:	See BOM	
HOLE DIA, VARIATION XX	N/A	Drawn By:	M.YANG	Unit:	mm	Size	A4	Scale: 5:1	Sheet: 2 of 3	



