



Customer code:	NONE	Part number:	OTFR100PCB-A755	Rev:	О	Changing log				
						Rev.	ECN#	Description	Changed by	Date
CLASSIFICATION WAVE SOLDERING PROFILE:						Α	NONE	FIRST RELEASE.	M.YANG	2019-07-31
						В	NONE	ADDITION THE SPANNER NUT.	M.YANG	2020-03-16
						С	NONE	NEW PACKAGE SOLUTION FOR SMT PROCESS.	M.YANG	2024-12-23

CLASSIFICATION WAVE SOLDERING PROFILE:

PROFILE FEATURE		PB-FREE ASSEMBLY	SN-PB ASSEMBLY	
PREHEAT TEMPERATURE MIN.(1)	T _{s min.}	100°C	100°C	
PREHEAT TEMPERATURE TYPICAL	T _{s typical}	120°C	120°C	
PREHEAT TEMPERATURE MAX.	T _{s max.}	130°C	130°C	
PREHEAT TIME t _s FROM T _{s min} TO T _{s max}	ts	70 SECONDS	70 SECONDS	
RAMP-UP RATE	Δт	150°C MAX.	150°C MAX.	
PEAK TEMPERATURE	T _p	250°C ~ 260°C	230°C ~ 260°C	
TIME OF ACTUAL PEAK TEMPERATURE	t _p	MAX. 10 SECONDS MAX. 5 SECONDS EACH WAVE	MAX. 10 SECONDS MAX. 5 SECONDS EACH WAVE	
RAMP-DOWN RATE, MIN.		~ 2 K / SECONDS	~ 2 K / SECONDS	
RAMP-DOWN RATE, TYPICAL		~ 3.5 K / SECONDS	~ 3.5 K / SECONDS	
RAMP-DOWN RATE, MAX.		~ 5 K / SECONDS	~ 5 K / SECONDS	
TIME 25°C TO 25°C		4 MINUTES	4 MINUTES	

(1) REFER TO EN61760-1:2006

Solderina

The solder profile must comply with SHINTO technical soldering specification, otherwise this will void the warranty.

Other soldering methods are not verified and have to validated by the customer at his own risk.

Cleaning and washing

Parts are not constructed for washing, so washing can cause malfunction afterwards.

Cleaning agent that are used to clean the customer applications might damage or change the characteristics of the component, body pins and termination.

SHINTO ELECTRONICS CO.,LTD

					T)	inti '	http:	//www.:	shinto-electro	nics.com	
	TOLERANCES UNLESS OTHERWISE SPECIFIED ONE PLACE DECIMAL X ±0.20		Signature		Shinto	P/N:	OTFR100PCB-A755				
			Approved By:		Descr	iption:	DIN 1023-75 jack right angle for PCB DIP				
	TWO PLACE DECIMAL XX THREE PLACE DECIMAL XXX	±0.1	Checked By:		Material:		See B	OM	Treatment:	See BOM	
	HOLE DIA. VARIATION .XX ANGULAR DIMENSION	N/A ±3°	Drawn By:	M.YANG	Unit:	mm	Size:	A4	Scale: 5:1	Sheet: 3 of 3	



